# GSI – Gesellschaft für Schweißtechnik International mbH Niederlassung SLV Berlin-Brandenburg



### Certificate

of constructor's qualification for welding steel constructions acc. to DIN 18800-7:2008-11

# Class E

It is hereby certified that the

company

PBS INDUSTRY, a. s.

In the plant

CZ-674 86 Trebic, Prumyslova ctvrt. c.p. 162

has available the necessary specialists and appliances, to carry out welding on primary structural steel elements in the following fields of applications:

**DIN-Standards/regulations** 

DIN 18800-7 DIN 15 018

DIN 4132, DIN 4133 dyn.

weling processes

111 Manual metal arc welding

121 Submerged arc welding with solid wire electrode acc. to WPQR

135 MAG welding with solid wire electrode

135 MAG welding with solid wire electrode robot welding acc. to WPQR

136 MAG welding with flux cored electrode 138 MAG welding with metal cored electrode 141 TIG welding with solid filler material

783 Drawn arc stud welding with ceramic ferrule or shielding gas acc. to WPQR

parent metalls

S 235, S 275, S 355; DIN EN 10 025-2; stainless steels (DIBt);

Steels with improved atmospheric corrosion resistance acc. to DIN EN 10025-5;

High temperatures steels acc. to DIN EN 10028-2;

Fine grain structural steels till S960 acc. to DIN EN 10025-6

extensions/restrictions

Fine grain structural steels acc. to WPQR

Welding supervisor

(name, surname, date of birth,

profession)

Deputy

(name, surname, date of birth,

profession)

Remarks

Kocan, Jiri, born 1967-06-11, EWE

Outrata, Leos, born 1959-05-30, EWS

The deputy is admitted for works acc. to DIN 18800-7, class B

Validity

from 2016-06-06 until 2019-06-05

Verification certificate No.

9820/16

issued on

2016-06-13 Deichgräber/En

Head of certification body (name, signature, stamp)

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GSI – Gesellschaft für Schweißtechnik International mbH NL SLV Berlin-Brandenburg

Dipl.-Ing. Emeneth

General requirements p.t.o.





#### General requirements

- 1. Before carry-out welding works, this certificate either as certified copy or photo copy shall be submitted to the competent authorities issuing the building permit.
- 2. For advertising or other purposes, this certificate may only be duplicated or published in full. The wording of the advertising material shall not be in contradiction to this certificate.
- 3. If the welding coordinator(s) mentioned in this certificate is (are) not longer with company or if there are changes in the welding process or in essential parts of the facilities necessary for the welding works, the certification body has to be informed. If considered necessary a new plant inspection of the company will take place.
- 4. In case of doubt regarding the qualification of the company, an inspection and check-ups in the plant by the certification body without prior announcement are being reserved.
- 5. This certificate may be withdrawn at any time and with immediate effect without compensation supplement or modified, if the conditions under which this certificate has been issued have changed or if the requirements laid down in this certificate have not been adhered to.
- 6. At least two months before expiry, a new application has to be submitted to the certification body if the qualification should be certified once more.

Remarks:

Mr. Kocuan and Mr. Outrata are allowed according to element 1310 to carry out testing of welders/operators of his company.



## CC.:

- 1. Applicant (original)
- 2. Principal Building Inspection Authority of the State (if wanted)
- 3. Appropriate Branch of the Eisenbahn-Bundesamt (only if Ril 804 applies)
- 4. File